

MILAN DESIGN WEEK is a trove for unearthing trends, but this year what stood out most was creative expression that seems impressively free of any collective likemindedness. The order of the day was more about standing out. One installation that captured this best came from New York architecture firm Diller Scofidio + Renfro, who hung a canopy made from 300 pairs of air-filled jeans across a large courtyard. The web of pants was held together by clips that attached belt loops to belt loops and cuffs to cuffs. Liz Diller and her team chose jeans as a way to give human scale to the space, but the canopy, called Off The Cuff, read as the ultimate in freewheeling invention and experimentation. And on a reasonable budget, no less.

1 Flow Bowl side table by Nendo for Alias. 2 Atene outdoor sofa by Plust. 3 Blau lounge chair in anthracite, by Gandia Blasco.

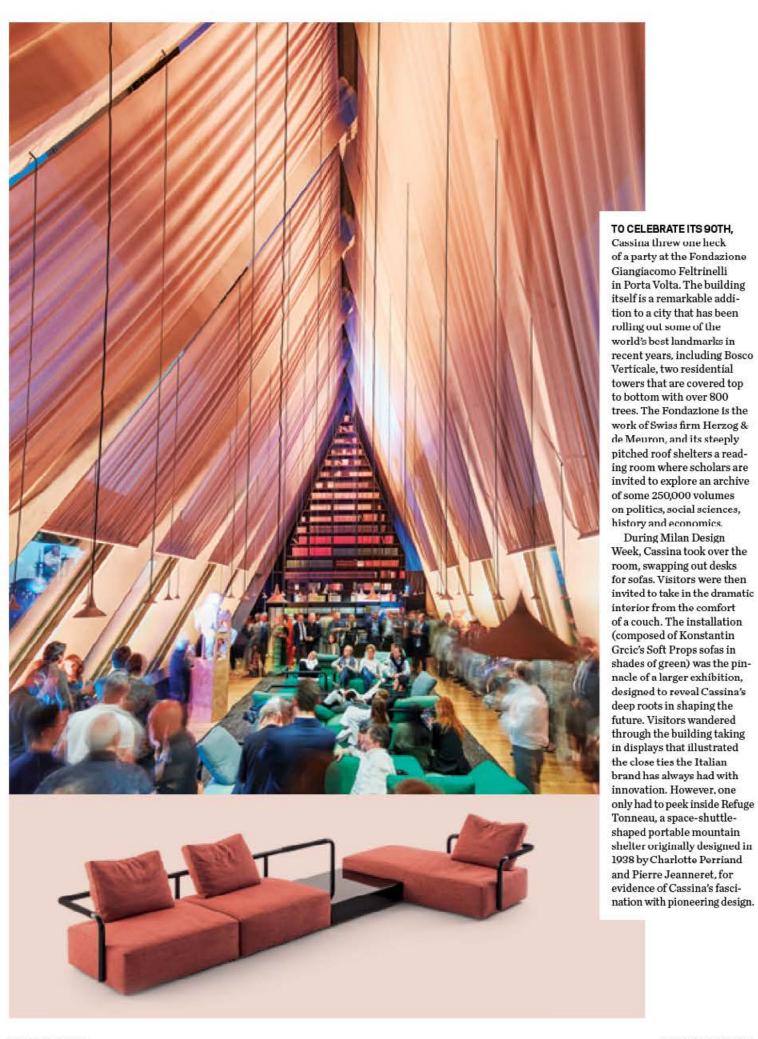




Swedish studio Färg & Blanche's one-off chair for flooring company Rolon is upholstered in a textile made from a combination of vinyl and metallized polyester. The material forms a beetle-like shell for the back and is stitched to a thermoplastic polyester felt layer that lines the inside of the backrest.



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4 Colette outdoor armchair by Minotti. 5 Boutique Botero sofa by Marcel Wanders for Moooi. 6 Green Light shelving system by Olafur Eliasson for Moroso. THE BE BOP CHAIR From design duo Ludovica and Roberto Palomba, Be Bop combines various influences, from mid-century modernism to African traditionalism. The Kartell chair may look like it is made of wood, but it is actually moulded plastic.

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VENTURA CENTRALE is the newest area of Milan to claim itself as a design district, comprising eight disused train station warehouses that make for dramatic backdrops. Lee Broom used a derelict vault on the site's grounds to set up Time Machine, an illuminated carousel. In lieu of wooden horses, the merry-go-round featured a selection of the products the British designer has created since launching his own brand a decade ago. His meteoric career includes lines of furniture and lighting, including the Hanging Hoop chair, Crystal Bulb pendants and a Persian carpet-covered sideboard. Each reimag-





THE DROUGHT CHAIR

We+ of Tokyo embedded balls of resin into wax to create the heavily dimpled effect of Drought, a chair that evokes the cracked earth that appears after months without water Once the resin dried, the resulting wax form was used to create a mould to cast the bronze chair. The studio spent five months developing the technique.